Long-chain Plastic Zipper Making Machines

Procedure NO.	Procedure Name	Step NO.	Step Purpose	Item	Machine Needed	Machine Link	Materials needed	Material Link	YOUTUBE Link	QLQ Guidance	Machine Photo	Details	Attention-1	Attention-2
Procedure 3	Produce Long Chian Plastic Zipper	Step 1	Mix POM Color	1	Automatic POM Material Color Mixing Machine(50kg)	https://www.qlqcompany.com/en/products/zm/ztmm/633.html	POM Plastic Grain	https://www.qlqcompany.com/en/products/zsa/ppg/index.html#cplist	https://youtu.be/suUW6JNZZ7M	We have 50kg or 100kg for choosing.		1-Model No.:QLQ-DMM 2-Output:85r/min 3-Power:380V,50HZ,3PH,1.5KW 4-M/C size:0.83*0.83*1.12M 5-Packing size:1*1*1.3M 6-N.W.:125KG, G.W.:155KG		
		Step 2	Make Plastic Zipper Teeth	2-1	Automatic Plastic Zipper Teeth Injection Machine(without mould)	https://www.qlqcompany.com/en/products/zm/ztmm/641.html	POM Plastic Grain, Plastic Zipper Tape	https://www.qlqcompany.com/en/products/zsa/ppg/index.html#cplist https://www.qlqc	https://youtu.be/uz2_4sqr_Gi	There have standard teeth shape mould, also have so many fancy teeth mould. We can give you advise to make which kind of teeth for fashion market.		1-Model No.:QLQ-DTM 2-Output:800-900 moulds/H 3-Power:380V,50HZ,3PH,9.62KW 4-M/C size:1.70*1.00*2.50M 5-Packing size:1.80*1.10*2.60M 6-N.W.:1600KG, G.W.:1700KG	1) This machine is with extra brightness LCD display screen, fast speed, accurate control, PID auto learning temperature control system with good stabllity.	Thermocouple Sensor switch Heating ring
				2-2	Plastic Zipper Teeth Injection Mould		POM Plastic Grain		https://www.youtube.com/playlist?list=PLVDEWR2GNQEnZp7ph99XGDCtUBT8RtPP7	1)Our teeth injection machine price is not including teeth injection mould price. You should buy the moulds alone. 2) We can make different fancy shape teeth according to your samples.				
		Step 3	Crush Waste POM Bone	3	Automatic Plastic Zipper Waste Crushing Machine	https://www.qlqcompany.com/en/products/zm/ztmm/634.html			https://youtu.be/5n44kDiTnPk	Normally one set plastic teeth injection machine needs one set crush machine.		1-Model No.: QLQ-DCM 2-Output:match with teeth stamping Machine 3-Power:380V,50HZ,3PH,0.75KW 4-M/C size:0.60*0.40*0.60M 5-Packing size:0.70*0.50*0.70M	Eesy operation,good crushing effect.	
		Step 4	Long Chain Winding	4-1	Automatic Bobbin Rolling Type Long-chain Zipper Winding Machine	https://www.qlqcompany.com/en/products/zm/ztmm/41.html	Nylon Long-chain Zipper	https://www.qlqcompany.com/en/products/zsm2/lcz/82.html	https://youtu.be/O0fFqpIO9ko	This machine normally is for Europe Market where people like to use carton bobbin to warp zipper.		1-Model No.:QLQ-BLWM 2-Output:100-300Y/Min 3-Power:380V,50HZ,3PH,0.4KW 4-M/C size:1.13*0.84*1.4M 5-Packing size:1.2*0.9*1.5M 6-N.W.:110KG, G.W.:187KG		
				4-2	Automatic Long-Chain Zipper Winding Machine	https://www.qlqcompany.com/en/products/zm/ztmm/42.html	Nylon Long-chain Zipper	https://www.qlqcompany.com/en/products/zsm2/lcz/82.html	https://youtu.be/tI0JdxdDPgg			1-Model No.:QLQ-LCWM 2-Output:160Y/MIN 3-Power:380V,50HZ,3PH,0.4KW 4-M/C size:1.13*0.84*1.4M 5-Packing size:0.94*0.95*1.3M 6-N.W.:110KG, G.W.:187KG	1)This machine with the brake device, so the machine can stop immiately and will not run several circle. By this device, the zipper length can be kept more correct.If customer want to add the speed adjust function, please add USD350, then our factory	
		Step 5	Long Chain Zipper Uncoiling	5	Automatic Uncoiling Machine(suitable for zipper and tape)	https://www.qlqcompany.com/en/products/zm/zdm/991.html	Nylon Long-chain Zipper	https://www.qlqcompany.com/en/products/zsm2/lcz/82.html	https://youtu.be/u82gU-SRb-8	This machine is not belong to requisite machine. Technician can uncoil the zipper by manual. However with this fully automatic machine, uncoil zipper will be more quickly and tidily.		1-Model No.:QLQ-LUCM 2-Output:8000Y/H 3-Power:380V,60HZ,3PH,0.75KW 4-M/C size:1.35*0.6*1.1M 5-Packing size:0.94*0.95*1.3M 6-N.W.:110KG, G.W.:187KG	This machine is suitable for both zipper and tape uncoilling.	